



Press Specifications										
Line / Press Number	Press Brand	Bolster Size		Tonnage	Cushion	Shut Height IN/OUT	Stroke IN/OUT	SPM	DIE PROX	NITRO MANIF
		L - R	F - B							
1-1	Danly	108-90	84-66	1000/700	No	71-47/61-37	34/24	8-16	RF	LR
1-2	Shuller	96	54	700	Yes	52-32	20	25	RF	LR
1-3	Shuller	96	54	700	Yes	52-32	20	25	RF	LR
1-4	Shuller	96	54	700	Yes	52-32	20	25	RF	LR
1-5	Shuller	96	54	700	Yes	52-32	20	25	RF	LR
50-1	Verson	108	60	1500	Yes	63-44	24	22	RR	LR
50-2	Bliss	108	60	800	Yes	63-43	24	17.6	RF	LR
50-3	Bliss	108	60	800	Yes	63-43	24	17.6	RF	LR
50-4	Bliss	108	60	800	Yes	63-43	24	17.6	RF	LR
50-5	Bliss	108	60	800	Yes	63-43	24	17.6	RF	LR
3-1	Danly	120-102	72-54	1000/600	No	83-59/73-49	34/24	6-18	RR	RR
3-2	Danly	120	60	800	Yes	63-47	30	17.6	RR	RR
3-3	Danly	120	60	800	Yes	63-43	30	17.6	RR	RR
3-4	Danly	120	60	800	Yes	63-43	30	17.6	RR	RR
3-5	Danly	120	60	800	Yes	63-43	30	17.6	RR	RR
4-1	Danly	120-102	72-54	1000/600	No	83-59/73-49	34/24	6-18	LR	LR
4-2	Danly	120	60	800	Yes	63-43	30	16	LF	LR
4-3	Danly	120	60	800	Yes	63-43	30	16	LF	LR
4-4	Danly	120	60	800	Yes	63-43	30	16	LF	LR
4-5	Danly	120	60	800	Yes	63-43	30	16	LF	LR
5-1	Erfurt	154	90	1375	Yes	60-41	24"	N/A	RR	LR
5-2	Danly	120	72	800	Yes	63-43	30	16	RF	LR
5-3	Danly	120	72	800	Yes	63-43	30	16	RF	LR
5-4	Danly	120	72	800	Yes	63-43	30	16	RF	LR
5-5	Danly	120	72	800	Yes	63-43	30	16	RF	LR
5-6	Danly	120	72	800	Yes	63-43	30	16	RF	LR
6-1	Danly	120-102	84-66	1000/600	No	83-59/73-49	34/24	6-18	RR	LR
6-2	Danly	120	72	800	Yes	63-43	30	16	RF	LR
6-3	Danly	120	72	800	Yes	63-43	30	16	RF	LR
6-4	Danly	120	72	800	Yes	63-43	30	16	RF	LR
6-5	Danly	120	72	800	Yes	63-43	30	16	RF	LR
6-6	Danly	120	72	800	Yes	63-43	30	16	RF	LR
7-1	Danly	120-102	72-54	1000/600	No	83-59/73-49	34/24	6-18	RR	LR
7-2	Danly	120	60	800	Yes	63-43	30	16	RF	LR
7-3	Danly	120	60	800	Yes	63-43	30	16	RF	LR
7-4	Danly	120	60	800	Yes	63-43	30	16	RF	LR
7-5	Danly	120	60	800	Yes	63-43	30	16	RF	LR
7-6	Danly	120	60	800	Yes	63-43	30	16	RF	LR
Blanker 1	Verson	186	108	1500	No	63-51	12	15-45	LF	N/A
Blanker 2	Verson	186	108	1500	No	63-51	12	15-45	LF	N/A
Blanker 3	Komatsu	118	86	440	No	43.31-35.43	10	25-80	LF	N/A
										Coil Width
TR-1/Prog	Clearing	84	48	400	No	17-27	12	20-40	N/A	30
TR-2/Prog	Niagara	77	32	250	No	22-26	16	22-26	N/A	8
TR-3/Prog	Niagara	120	48	600	No	34-50	10	40-50	N/A	29
TR-4/Prog	Verson	254	54	1200	No	39-44	28	10-20	N/A	32
TR-5/Prog	Aida	146	73	660	No	34-46	24	30	N/A	42
TR-6/Prog	Verson	100	48	300	No	13.5-18	10	30	YES	30
54-1	Danly	96	54	450	Yes	48-36	20	20	N/A	Hand Feed
54-2	Danly	96	54	450	No	48-36	20	20	N/A	Hand Feed
54-3	Danly	96	54	450	No	48-36	20	20	N/A	Hand Feed
54-4	Danly	96	54	450	No	48-36	20	20	N/A	Hand Feed
53-1	Danly	96	54	450	Yes	48-36	20	20	N/A	Hand Feed
53-2	Danly	96	54	450	No	48-36	20	20	N/A	Hand Feed
53-3	Danly	96	54	450	No	48-36	20	20	N/A	Hand Feed
53-4	Danly	71	42	250	No	50-44	24	20	N/A	Hand Feed
53-5	Danly	71	42	250	No	50-44	24	20	N/A	Hand Feed
52-4	Niagara	38	30	110	No	17-21	8	45	N/A	Hand Feed
OBI 1	Niagara	48	28	150	No	18-24	8	45	N/A	Hand Feed
OBI 2	Aida	38	38	150	Yes	17-13	10	25-45	N/A	Hand Feed
OBI 3	Wean United	42	30	110	No	17-23	6	35	N/A	Hand Feed
OBI 4	Aida	38	30	200	Yes	17-13	9	25-45	N/A	Hand Feed

Coil Requirements

Press	ID	OD	Max Wt.	Max Gage	Width	Make	Feed Length
Blanker 1	22-26	36-80	60K	0.150	72.00	Automatic Feed	144 Max
Blanker 2	22-26	36-80	60K	0.150	72.00	Automatic Feed	144 Max
Blanker 3	24.00	31-78	40K	0.126	72.00	Komatsu	6 - 98
TR 1	22-26	60.00	6K	0.150	40.00	American Steel Line Co.	No Limit
TR 2	22-27	48 Max	4K	0.150	7.63	Feed Lease	No Limit
TR 3	22-26	60 Max	10K	0.150	29.00	Rowe Feeder & Coiler	No Limit
TR 4	20-24	60 Max	30K	0.135	42.00	Coe	No Limit
TR 5	20-22	72 Max	20K	0.135	42.00	Dallas	No Limit
TR 6	22-26	60 Max	10K	0.179	30	Coe	30